



# SHELL FENELLA<sup>®</sup> DS 2250

## Synthetic drawing oil

### Product Description

**Shell Fenella Oil DS 2250** is a heavy duty water soluble synthetic drawing compound suitable for steel and stainless steel. It is sulfur and chlorine free and is suitable where the metal surface must be free of chemical contamination. **Shell Fenella Oil DS 2250** is a blend of wetting agents, corrosion inhibitors and extreme pressure lubricity agents. It mixes with water to form stable blends which have high lubrication performance for drawing, stamping and blanking. The drawn parts are easily cleaned with water or mild alkali. **Shell Fenella Oil DS 2250** can be applied by brush, roller coat or spray, depending on concentration. Concentration of 1:1 to 15:1 are typically dilutions of **Shell Fenella Oil DS 2250**.

### Applications

- drawing and stamping operations involving steel and stainless steel
- blanking operations involving steel and stainless steel

### Features and Benefits

- excellent wetting properties allowing fluid to spread evenly over entire surface of parts
- stable fluid at all recommended concentrations
- cleaned easily with water or mild alkaline cleaners
- provides temporary corrosion protection of parts until they are cleaned

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### Typical Properties of Shell Fenella Oil DS 2250

	Test Method	
Product Code (drums)		5064222
Appearance of concentrate	Visual	Yellow –Green, clear liquid
pH, neat		8.8
Density, lbs/gal		8.85

### Handling and Safety Information

For information on the safe handling and use of this product, refer to its Material Safety Data Sheet at <http://www.equivashellmsds.com>. If you are a Shell Distributor, please call **1+800-468-6457** for all of your service needs. All other customers, please call **1+800-840-5737** for all of your service needs. Information is also available on the World Wide Web: <http://www.shell-lubricants.com/>.